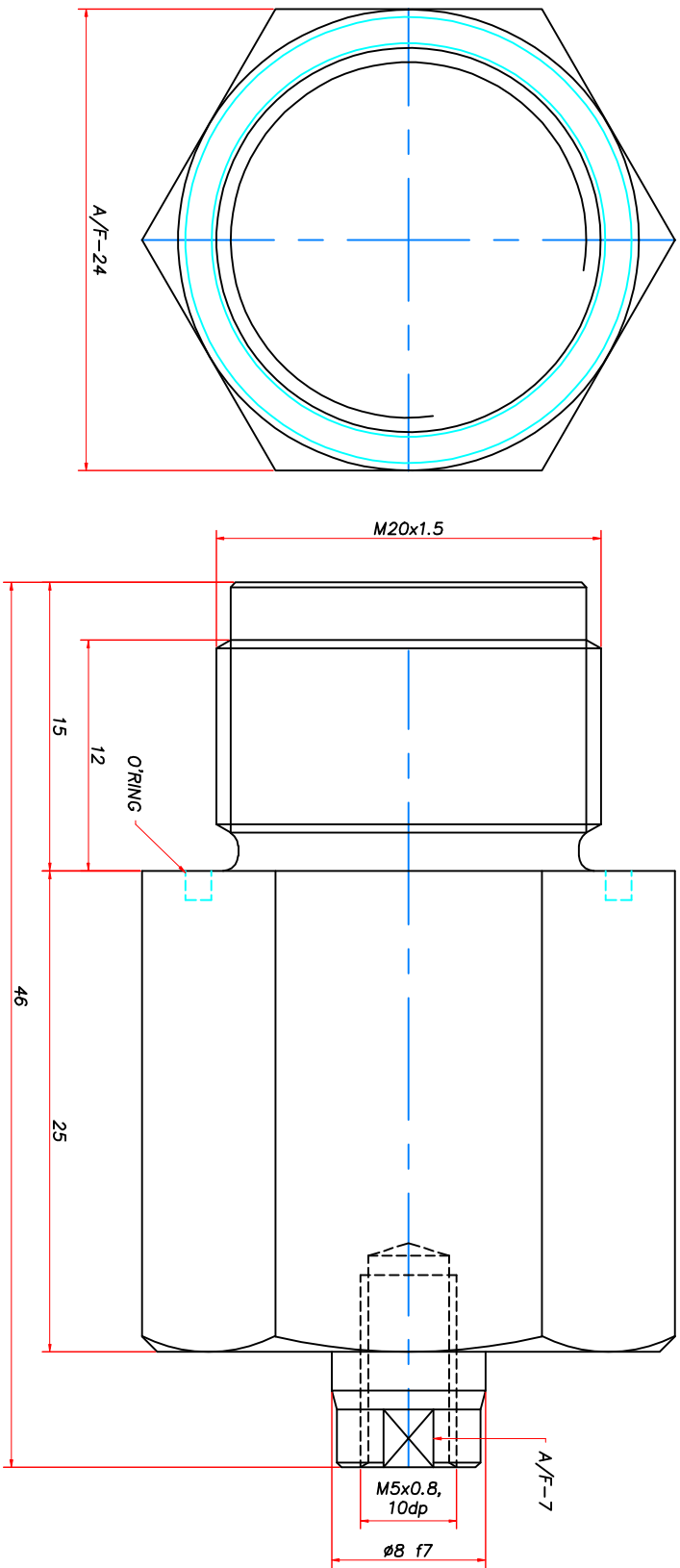



DO NOT MEASURE DRAWING . IF IN DOUBT PLEASE ASK.



Surface Finish		▽▽▽			▽▽			▽			▽			▽			▽		
Ra Value-μ		0.025	0.05	0.1	0.2	0.4	0.8	1.6	3.2	6.3	12.5	25	50						
		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓						
Roughness No.		N1	N2	N3	N4	N5	N6	N7	N8	N9	N10	N11	N12						

All dimensions are in mm unless specified										Unspecified m/c deviations (med to IS 2102)							
TITLE		MANIFOLD CYLINDER SINGLE ACTING SPRING RETURN								Under—Length or Diameter							
MODEL		4430—611								Over Up to TOL							
BORE SIZE		ø12		PROJECTION						— 6 ±0.1							
P.R SIZE		ø8		3rd ANGLE						30 ±0.2							
										120 ±0.3							
										120 ±0.3							
										315 ±0.8							
STROKE		8		MOUNTING		MANIFOLD				1000 ±1.2							
										Length of shorter side of angle							
CUSHIONING		NIL		MIN PR.		10 kg/cm ²				Over Up to TOL							
										6 ±1							
SCALE		NTS		MAX PR.		200 kg/cm ²				30 ±30'							
										30 ±20'							
DRN		11/01/16		BREAK WAY PR.		-----				120 ±10'							
SKH																	
CHKD		11/01/16															
APPD		11/01/16															
RBP																	
PRECISION ENGINEERING ACCESSORIES																	
PEENYA BANGALORE																	